

Use Directions in Tumbling Barrels

Barrel Compartment Cubic Foot Capacity	½	2	6	14	18
Gallons of Water Recommended w/Abrasive Compounds and No. 50 Rust Inhibitor	¼	½	2	5	7
With Cleaning, Descaling and Burnishing or Coloring Compounds	¼	1	3	7	10
Abrasive Compounds No. 90W No. 201 No. 202'—No. 300 No. 360-1	4 oz.	1 lb.	3 lbs.	7 lbs.	9 lbs.
Burnishing or Coloring Compounds <i>Powders</i> Radiance 2 Radiance 5 <i>Liquids (Fl. Oz.)</i> Metal Magic 25 Metal Magic 30 Metal Magic 32 Metal Magic 610A Metal Magic 700 Metal Magic 712	3 oz. 3 oz. ¼ oz. ½ oz. ½ oz. ½ oz. ½ oz. ½ oz.	6 oz. 6 oz. ½ oz. 1¼ oz. 2 oz. 1½ oz. 1½ oz.	¼ lb. 1¼ lbs. 1½ oz. 4 oz. 6 oz. 5 oz. 5 oz.	2½ lbs. 2½ lbs. 4 oz. 9 oz. 10 oz. 8 oz. 8 oz.	3 lbs. 3 lbs. 7½ oz. 13 oz. 14 oz. 12 oz. 12 oz.
Cleaning and Neutralizing Compounds <i>Powders</i> No. 10 No. 12 <i>Liquids (Fl. Oz.)</i> No. 9 No. 18 No. 55R No. 101 No. 122	1 oz. 2 oz. 1 oz. 1 oz. 1 oz. ½ oz. 1 oz.	4 oz. 5 oz. 2 oz. 2 oz. 3 oz. 1 oz. 3 oz.	8 oz. 8 oz. 8 oz. 8 oz. 8 oz. 3 oz. 8 oz.	12 oz. 1½ lbs. 14 oz. 14 oz. 12 oz. 6 oz. 12 oz.	1¼ lbs. 2 lbs. 18 oz. 18 oz. 16 oz. 8 oz. 16 oz.
Descaling Compounds <i>Liquids (Fl. Oz.)</i> Descaler 8	 2 oz.	 8 oz.	 24 oz.	 1 qt.	 2 qts.
Rust Inhibitor <i>Liquid (Fl. Oz.)</i> No. 50	 ½ oz.	 1½ oz.	 3 oz.	 8 oz.	 10 oz.

Use directions as listed in this table are generally adequate for most purposes. Size and type of media and size and shape of parts may require some variation in the amount of water and compound recommended.